



MARK 5 and MARK IV Roller Replacement Instructions

The roller in your AccuCut MARK 5 or MARK IV Die-Cutting Machine is made up of a soft polymer material. You can find the roller under the center safety guard, and you will notice that a new roller is black. As the machine is used, the steel-rule blades in the dies cut into the roller. The roller wears down with use and needs to be replaced when the roller turns white and cutting performance is diminished.

The machine's roller and die tray will need to be replaced approximately once a year depending on use. We recommend replacing these items at the same time.

Step 1

Facing the back of the machine, remove the roller safety guard and set aside. The MARK 5 has a steel safety guard, and the MARK IV has a plastic safety guard.



Step 2

Still facing the back of the machine (the side WITHOUT the handle), remove the two screws then take off and set aside the cover plate. The MARK 5 Machine has easy-to-remove screws that are removable by hand.



If you have a MARK IV Machine you will need to use a 3/32" hex wrench to remove the two screws.



Step 3

Pull out the roller and discard it. You will know it's time to change the roller when it turns white or gray.



Step 4

Find the end of the roller with the open channel and slide that end into the machine first. Rotate roller until it locks into place and the handle turns with the roller.



Step 5

Replace cover plate, screws and safety guard.

Warning: Safety guard must be in place during operation. Keep hands and fingers clear of roller or serious bodily injury can occur.